

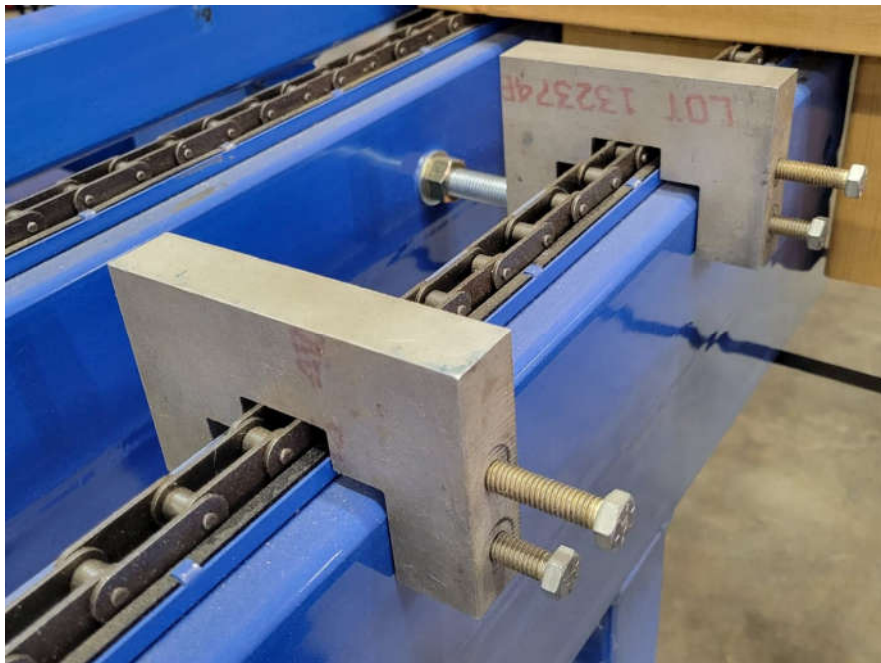
Replacing XL-Feeder Chain Guide

Remove chains on each leg by releasing the master link and lay chain over end caps. Remove existing chain guide by removing self-tapping screws. Dispose of guide and track.

For saws without self-tapping screws, the grip taps on the track will need to be unbent to release the guide. This type of track is plug welded in 7 locations per track piece. The welds can be ground off to remove track.

Align new track and guide using the enclosed loaner tools. Tighten both bolts on each tool to secure track in place. See photo.

Pre drill all holes, then anchor using supplied self-tapping screws. Once all screws are in place, use a hammer to bend tabs on tracks over. Take caution not to bend the tabs over so far that they interfere with chain travel. Take extra caution with master link clips as they require more clearance.



Loaner tools must be returned, or a \$100 replacement fee will be billed.