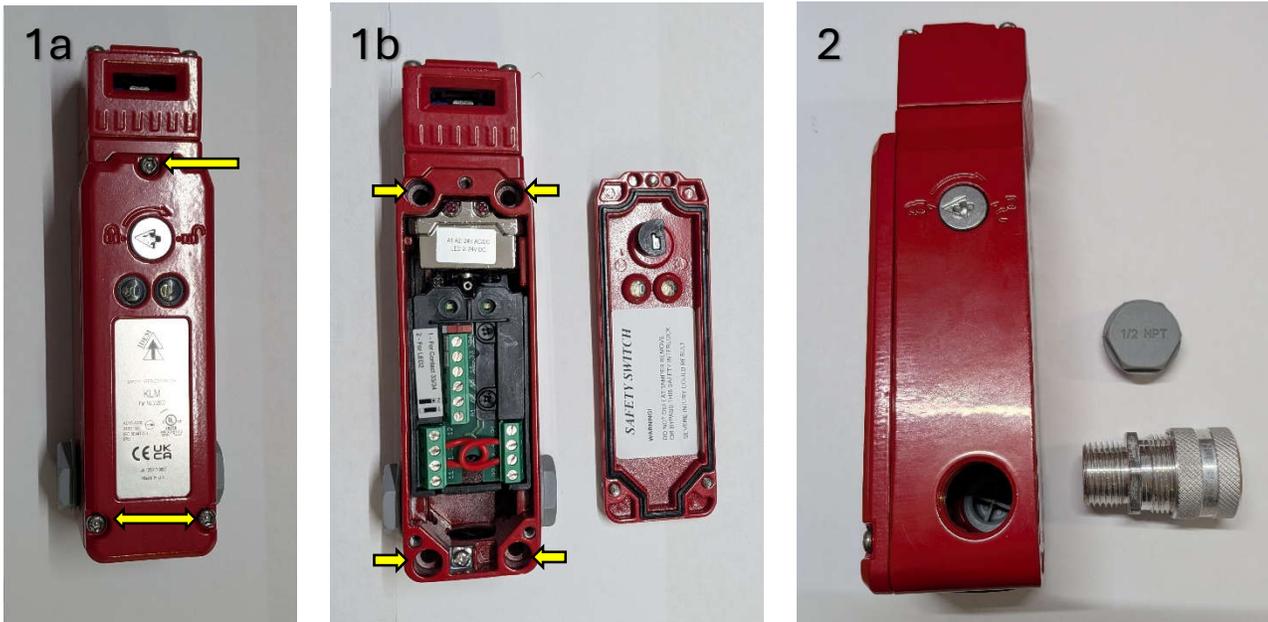


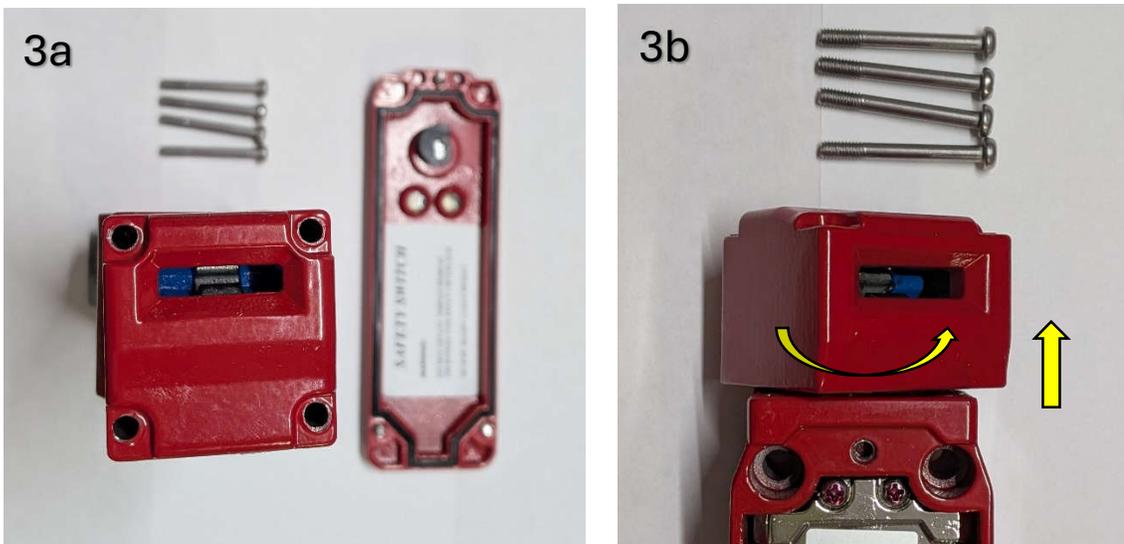
# KLM Lock Preparation and Installation

**Tools Needed:** Tamper Proof Torx (1/4" Hex Drive Bit Provided with New Locks)  
Small Flathead Screwdriver  
Allen and Socket (For Mounting Lock)

- 1) Remove (3) tamper proof screws to remove cover to expose terminals and mounting bolt holes. Remove jumper on new lock between terminals 31 & 32.
- 2) Remove side plug, and install 1/2" NPT strain relief. (Existing stain relief may be reused)  
It is critical to the lifespan of the lock to have a secure seal around the incoming wire.



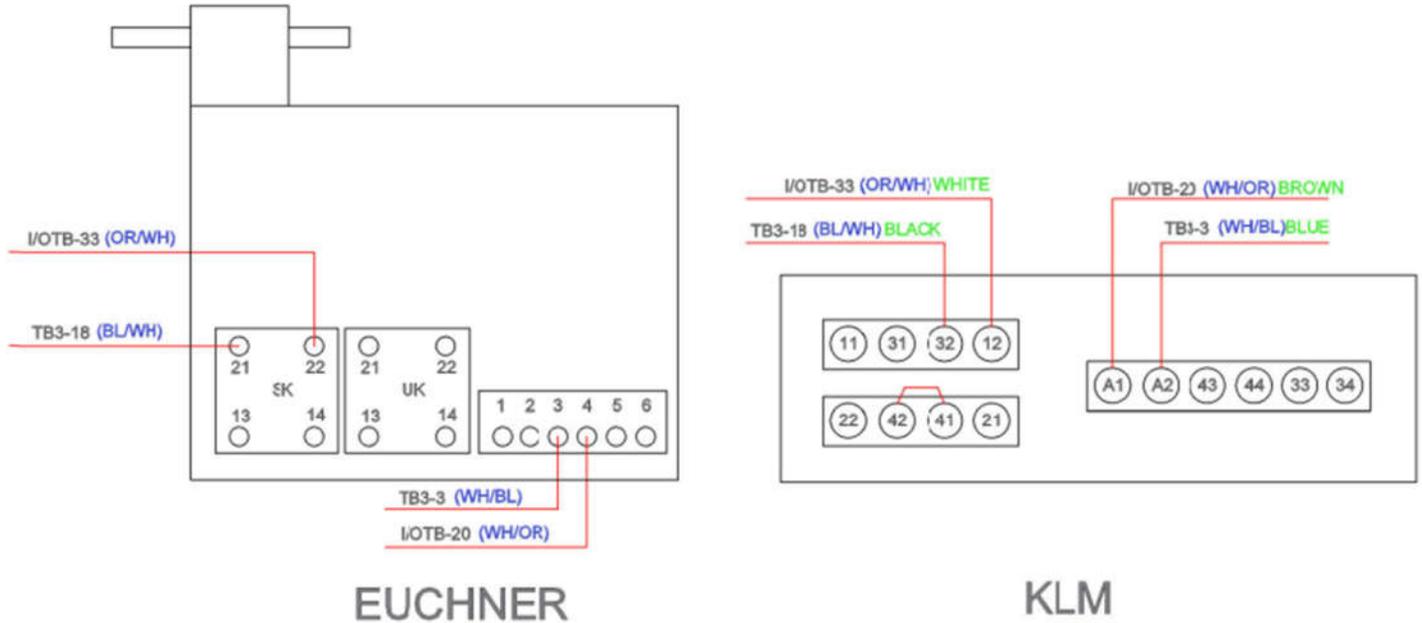
- 3) For machines that the actuator does not align with the stock position of inlet. Completely remove (4) tamper proof screws from the top. Pull the head of lock and rotate to proper position. Reinstall screws.



4) Remove existing lock by removing front cover as seen in Step 1. Note wire positions and compare to provided drawing. Photograph or note any differences.

6) Install new lock using (4) through bolt holes in body of lock as seen in Step 1.

7) Feed wire through strain relief, and securely land at proper terminals. See provided diagram.



8) Tighten strain relief, and reinstall cover with the (3) tamper proof screws.

9) Confirm both dials are turned counterclockwise to lock position to take unit out of shipping mode.

