

Troubleshoot: XL-Saw Waste Conveyor Running in Reverse

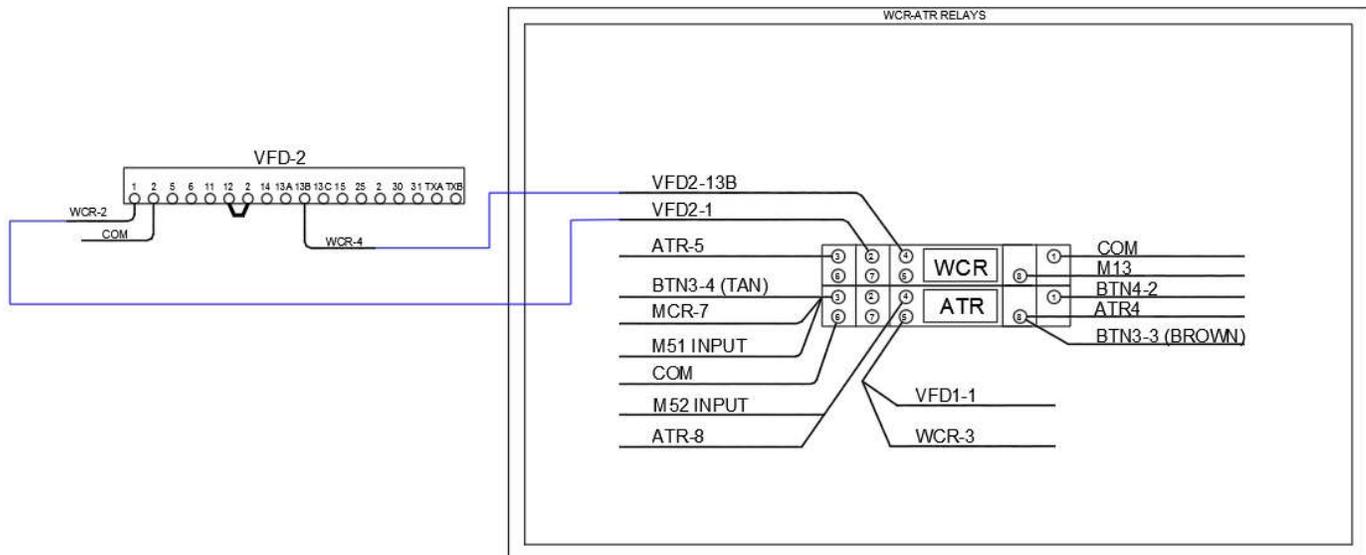
This is caused by one of three things: A loose connection, a bad VFD or a bad relay.

A LOOSE CONNECTION

Check your connections are secure at

VFD-2 (AC Tech 1HP) at terminal 1 and 13B.

WCR (Slim Relay) at terminal 2 and 4.



A BAD VFD

Check your VFD is operating properly by putting a jumper between terminal 1 and 2.

If your waste conveyor operated normally, move to the next step.

If your waste conveyor did not operate normally,

further technical assistance is required. Please call 352-735-5070

A BAD RELAY

Swap out your WCR and ATR relays. If both other steps have been completed, this should correct your problem.

Slim Size Relay (Part# EF-0002) is available on our website or at 352-735-5070